



**Product Data Sheet &
General Processing Conditions**

**RTP 4799 X 115376 E
Polytrimethylene Terephthalate (PTT)
Biobased Polyester
Glass Fiber
Flame Retardant
Non Halogen
19% Bio-Content**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.59	1.59	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0030 in/in	0.30 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.4 ft-lbs/in	75 J/m	D 256
unnotched 1/8 in (3.2 mm) section	7.0 ft-lbs/in	374 J/m	D 4812
Tensile Strength	15000 psi	103 MPa	D 638
Tensile Elongation	1.0 - 2.0 %	1.0 - 2.0 %	D 638
Flexural Strength	22500 psi	155 MPa	D 790
Flexural Modulus	1.70 x 10 ⁶ psi	11722 MPa	D 790
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	400 °F	204 °C	D 648
@ 66 psi (455 kPa)	425 °F	218 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	450 - 500 °F	232 - 260 °C
Mold Temperature	190 - 250 °F	88 - 121 °C
Drying	4 - 6 hrs @ 260 °F	4 - 6 hrs @ 127 °C
Moisture Content	0.01 %	0.01 %
Dew Point	-40 °F	-40 °C

PROCESSING NOTES

Desiccant Type Dryer Required.